Changing the POGO board for EVOLUTION printers.
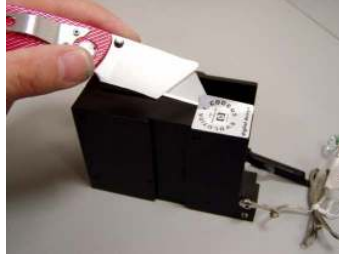
!	CAUTION: Disconnect power to the printhead before attempting this procedure

1.	Remove the edge of the printhead label if it covers the top join label	
2.	Unscrew the printhead side screws for the larger section of the printhead with a Phillips head (PH1) "Fine" screwdriver	
3.	Unscrew the bottom section of the printhead with a Phillips head (PH1) "fine" screwdriver.	
4.	Remove the top and side casing. You MAY wish to cut the bottom ID label to make removal easier	
5.	Remove the "L-shaped" pair of circuit boards	
6.	Gently pry the circuit boards apart, taking care not to bend the pins.	

7.	Replace the circuit board, by carefully aligning the pins and gently pressing it back into position.	

!	**CAUTION: Ensure the board is installed in the correct direction. Take care not to damage the pins.**

8.	Replace the "L-shaped" pair of circuit boards into the printhead section	

9.	Fit the top and bottom covers	

10.	Tighten all screws	