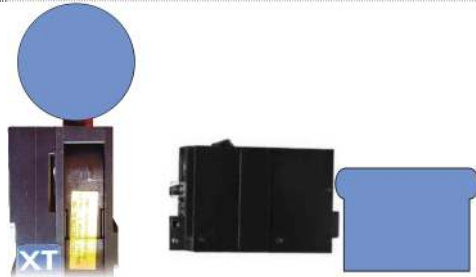# Setting up the Evolution Printer.

1. Install printer so that nozzles are as close to the product as possible.

You may need to tighten up the guides on your conveyor.

2. Choose the line direction. Press `F2` and choose `1 = DIRECTION`

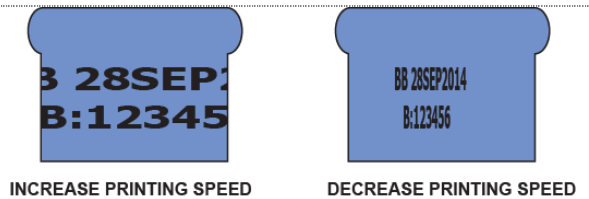- Press the `----->` to change the current setting (in blue) to match the conveyor direction. Press `EXIT` to finish.

3. Enter message (*see next page*).Press `EDIT`. Press `CLEAR` (clears whole message). Press `FONT` to change to `FONT 2-LINE`.
Use `↑` `↓` to change lines. Type in message. Press `ENTER` To finish.

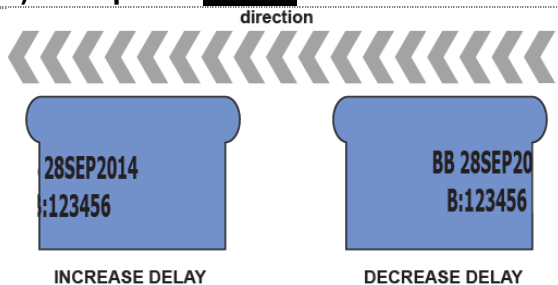**4.** Press `PRINT` until the screen shows `PRINTING` and let a product pass by
PRINT TOO "fat/stretched"… **increase** speed
PRINT TOO squashed/narrow" … **decrease** speed

INCREASE PRINTING SPEED **DECREASE PRINTING SPEED**

To increase or decrease your printing speed, press `SPEED`. **Use** `←` `→` **to increase/decrease speed (character width) then press** `EXIT` **to finish**

5. Now let another product pass by.

PRINT too far to LEFT, **increase** delay
PRINT too far to RIGHT, **decrease** delay

direction

INCREASE DELAY **DECREASE DELAY**

To increase or decrease your print delay, press `DELAY`. **Use** `←` `→` **to increase/decrease delay (time between sensor and print) then press** `EXIT` **to finish**

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Changing Code on Evolution Printer

1. Press `STOP PRINTING`

Screen will show `STOPPED`

2. Press `EDIT`

3. Press `BACK` a few times

Pointer 🕂 will move with every backspace

4. Enter the desired code

Press `BACK` if you make a mistake

5. Press `ENTER`

Screen will return to `STOPPED`

6. Press `PRINT`

Screen will change to `PRINTING`

To change font sizes/lines:
- Press `EDIT`
- Press `CLEAR` (clears whole message)
- Press `FONT`
- Use ⬆ ⬇ to change 🕂 lines

Choose `LOGO` to select a block containing the text "Best Before" "Use By" and "Batch Number" on 2 lines. A placeholder "L"" will appear.

Available fonts:
1-LINE: 12.7mm Arial on 1 line only
2-LINE: 5.5mm Arial on 2 lines max

3-LINE: 3.2mm Arial on 2 lines max*
4-LINE: 2.4mm Arial on 2 lines max*
*HP2/LX2 only

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Column Select (optional setting)

1. Press STOP PRINTING

Screen will show STOPPED

2. Press SYSTEM SETUP

3. Press COLUMN

4. Enter the desired nozzle column

1 = column 1 300 DPI
2 = column 2 300 DPI
3 = column 3 300 DPI
4 = column 4 300 DPI
5 = columns 1 & 2 **BOLD** PRINT 600 DPI
6 = columns 3 & 4 **BOLD** PRINT 600 DPI
7 = column 1, 2, 3, 4
automatically changing each cycle at 300 DPI
8 = column 1&2, 3&4
automatically changing each print at 600 DPI